

	Cast iron		Steel C		Stainless Steel		Steel Pb		Aluminium Si		Aluminium MgCu		Copper alloys	
	T	R	T	R	T	R	T	R	T	R	T	R	T	R
Minerals														
Performa 20			5-8 ■■■		6-10 ■■■		5-7 ■■■		5-8 ■■■					
Performa 20 HW			5-8 ■■■		6-10 ■■■		5-7 ■■■		5-8 ■■■					
Performa 30	4 ■■■	2,5 ■■	4 ■■■	2,5 ■■										
Performa 30 HW	4 ■■■	2,5 ■■	4 ■■■	2,5 ■■										
Performa 40 AL	4 ■■■	2,5 ■■	4 ■■■	2,5 ■■			5 ■		4-5 ■■	2,5 ■■				
Performa 40 AL HW	4 ■■■	2,5 ■■	4 ■■■	2,5 ■■			5 ■		4-5 ■■	2,5 ■■				
Performa 50	4-5 ■		4-5 ■■■	2,5 ■■	6-8 ■	2,5 ■	5-6 ■■	2,5 ■	5-6 ■■					
Performa 60 CU													2-3 ■■■	
Performa 80		1,5-2 ■■■		1,5-2 ■■■										
Performa 90	3 ■■■	2 ■■	3,5 ■■■	2 ■■■										
Performa Due	5-8 ■■		5-8 ■■■		5-8 ■■		5-8 ■■■		5-8 ■■■		5-8 ■■			
Performa Due A	5-8 ■■		5-8 ■■■		5-8 ■■		5-8 ■■■		5-8 ■■■		5-8 ■■			
Performa Due CF	5-8 ■■■		5-8 ■■■	3-5 ■■	7-10 ■	3-5 ■■	5-8 ■■		6-10 ■■■	3-5 ■■	6-10 ■			
Plant-based														
Performa V10	5 ■■■		5 ■■■	2,5 ■■	6 ■■■	4 ■■■	5 ■■■	2,5 ■■■	6 ■■■	3 ■■■				

Key

T Turning  
R Grinding

■■■ Highly suitable  
■■ Suitable  
■ Not very suitable

The number expresses the refractometric percentage concentration of use